



**ATTACH SUPPORTS WITH  
COUNTERSUNK SCREWS  
M10**

	<b>BOLTS CLASS 8.8 / EN 898-1:2009</b> treatment: zinc plated (unless otherwise indicated)	<b>TIGHTENING OF BOLTS</b> According to UNI ENV 1090-1: 2001 point 8.6
UNLESS OTHERWISE STATED CONTINUOUS WELDING WITH S=Z ACCORDING TO DIAGRAMS:		LEVEL OF CRITICALITY L1 CRITICAL L2 IMPORTANT L3 AESTHETIC L4 ACCESSORY
FOR WELDING NOT INDICATED REFER TO I.O. WELD 05-		-
QUALITY OF IMPERFECTIONS UNI EN ISO 5817 level.C		APPROVED BY TECHNICAL DIRECTOR
VIALETTO L.		

POS	CODE	DESCRIPTION	SIZE	QT
1	7171901	SEAT STRUCTURE		1
2	7171941	SUPPORT (P0161864-B)	-	2
3	8491480	ALUMINIUM LABEL CITY 15x60	-	1
4	8399320	RIVET 4x9 UNI9200 A	-	2
5	8406890	HEX SOCKET COUNTERSUNK SCREW UNI5933 INOX M10x25		6
6	8409550	FLAT WASHER UNI6592 INOX M10		6
7	8410540	SELF LOCKING NUT INOX M10		6

GENERAL TOLERANCES ISO 2768-mL	SCALE 1:10	PROJECT. LENA		DATE 20/11/2019	SIGNATURE BONANF.
SIZE CODE	DESCRIPTION LENA PM BENCH	DESIGN CODE. 0072804	VALIDATED 20/11/2019	CLIENT METALCO	
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